

**DUO 1000/200 PR Thermal store with immersed DHW tank**

Main features	
Application	storage of thermal energy for DHW and space heating
Description	combination Thermal Store with immersed DHW tank and integrated solar heat exchanger, with a tight separating metal sheet that increases the COP of the heat pump and efficiency of the solar thermal system
Working fluid	water, water/glycol mixture (max. 1:1) or water/glycerine mixture (max. 2:1) (thermal store), water (immersed DHW tank)

**DUO 1000/200 PR**



**DUO 1000/200 PR with insulation**



Code	
Thermal store	<b>14 125</b>
Insulation	<b>16 258</b>

Energy Efficiency Data (as per EC Regulation No. 812/2013)	
	<b>DUO 1000/200 PR with insulation</b>
Energy efficiency class	N/A
Standing loss	132 W
Storage volume	895 l

Technical data	
Total volume	913 l
Fluid volume in thermal store	705 l
Immersed DHW tank volume	190 l
Heat exchanger (HE) volume	18 l
Heat exchanger surface area	3,2 m <sup>2</sup>
Max. working temp. in thermal store	95 °C
Max. working temp. in DHW tank	95 °C
Max. working temp. in HE	95 °C
Max. working pressure in thermal store	3 bar
Max. working pressure in DHW tank	6 bar
Max. working pressure in HE	10 bar

Materials	
Thermal store material	S235JR
DHW tank material	DC01EK
Heat exchanger material	S235JR+N

Insulation materials	
Tank perimeter insulation	fleece
Perimeter insulation's outer surface	PU leather
Top and bottom tank insulation	fleece

Dimensions, tipping height, insulation thickness, weight	
Tank diameter	800 mm
Tank diameter with insulation	1000 mm
Tank overall height	2080 mm
Tipping height without insulation	2120 mm
Tank perimeter insulation thickness	100 mm
Bottom insulation thickness	50 mm
Top insulations thickness	120 mm
Empty weight without insulation	210 kg

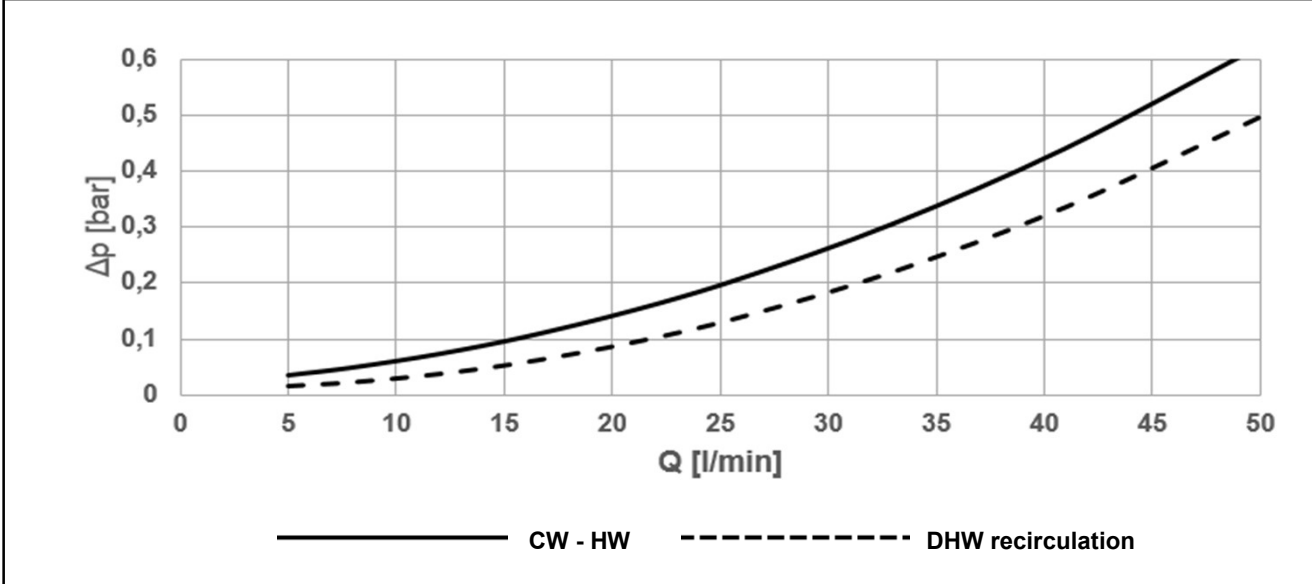
Accessories	
El. heating elements	models ETT-C, F, L, M
Heating elements max. length / output	3 x 720 mm / 3 x 8,2 kW
Pump station	solar, S1 and S2 models
Electronic anode rod	code 13 793
Expansion vessel (drinking water)	model HW 8 l and bigger

Spare parts	
Magnesium anode rod	code 13 959

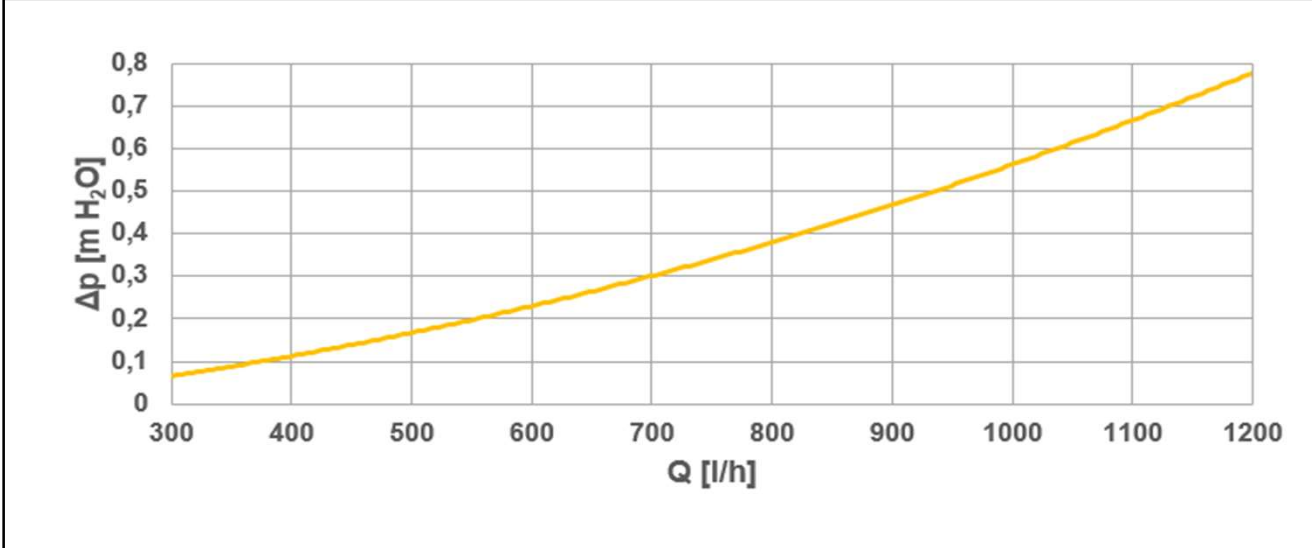
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Volume of supplied DHW (heated from 10 °C to 40 °C)												
Heated volume	entire			entire			entire			above baffle		
Temperature in tank	60 °C			60 °C			80 °C			60 °C		
Backup heater	10 kW			none			none			10 kW		
Flow rate [l/min]	8	12	20	8	12	20	8	12	20	8	12	20
Hot water volume [l]	716	426	316	518	409	320	1117	958	742	194	180	138

**Pressure drop vs. flow rate graph**



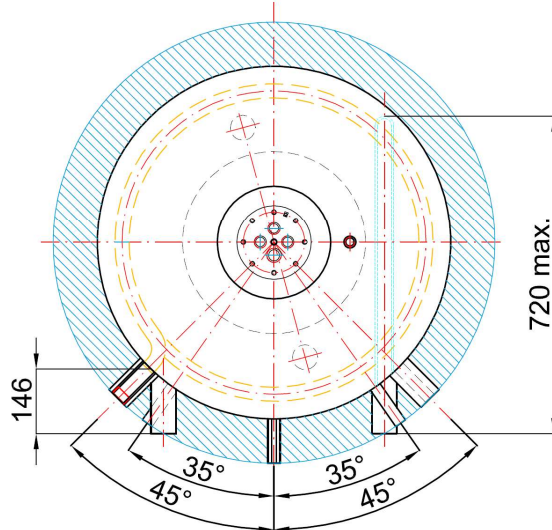
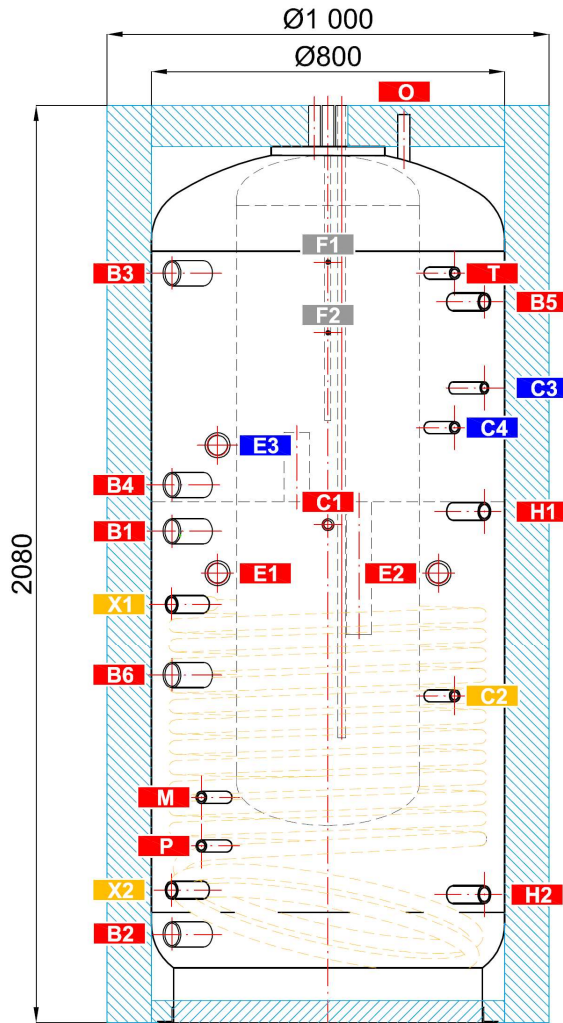
**Solar heat exchanger pressure drop**



**DUO 1000/200 PR Thermal store with immersed DHW tank**

**Dimensions**

Tipping height without insulation 2120 mm.



**TAPPINGS**

pos.	connection	height [mm]
<b>Heat sources</b>		
B1	G 6/4" F	1115
B2	G 6/4" F	200
B3	G 6/4" F	1700
B4	G 6/4" F	1220
B5	G 1" F	1635
B6	G 6/4" F	785
<b>Heating system</b>		
H1	G 1" F	1160
H2	G 1" F	290
<b>Solar thermal system</b>		
X1	G 1" F	950
X2	G 1" F	300
<b>Electric immersion heaters</b>		
E1	G 6/4" F	1055
E2	G 6/4" F	1055
E3	G 6/4" F	1295
<b>DHW heating</b>		
W1	G 3/4" M	2080
W2	G 3/4" M	2080
W3	G 3/4" M	2080
N	G 3/4" F	1980
<b>Control and safety</b>		
C1	G 1/2" F	1130
C2	G 1/2" F	740
C3	G 1/2" F	1440
C4	G 1/2" F	1350
C5	Ø 10,5 mm	2080
T	G 1/2" F	1700
M	G 1/2" F	510
P	G 1/2" F	400
<b>Air release</b>		
O	G 1/2" F	2060
<b>Pump station support</b>		
F1	M 6	1725
F2	M 6	1565

