

RGMAT E W6 Pump Station


Main Features	
Description	<p>This Load Unit is intended for systems with solid-fuel boilers and fireplaces. The Load Valve integrated in the Load Unit keeps the min. incoming temperature to a boiler/fireplace above the flue gas condensation temperatures, which prevents low-temperature corrosion of the boiler combustion chamber. This way the Load Unit contributes to a significant reduction in tarring and boiler fouling, to an increase in the efficiency of fuel combustion and to extension of the boiler service life. The Load Unit consists of:</p> <ul style="list-style-type: none"> • Wilo PARA 25/6 SC pump • pipe fittings w. shut-off ball valve • TSV3B Load Valve with automatic bypass balancing • thermometer • insulation
Working fluid	water; water/glycol mixture (max. 1:1) or water-glycerine mixture (max. 2:1)
Installation	on return piping, min. dist. of the pipe axis from a wall is 100 mm

Codes	boiler output
18668 for valve opening temperature 45 °C	max. 45 kW
18680 for valve opening temperature 50 °C	max. 42 kW
18612 for valve opening temperature 55 °C	max. 36 kW
18681 for valve opening temperature 60 °C	max. 32 kW
18682 for valve opening temperature 65 °C	max. 26 kW
18683 for valve opening temperature 70 °C	max. 22 kW

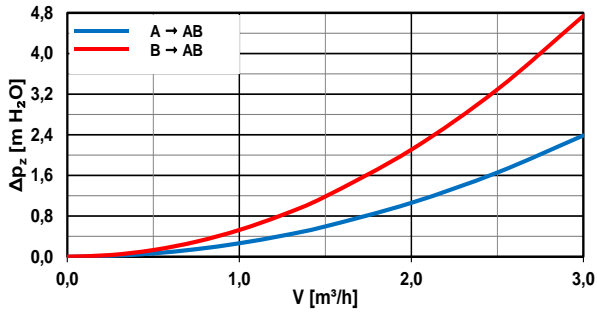
Data for the Load Unit	
Fluid working temperature	5 – 95 °C
Max. working pressure	6 bar
Min. working pressure	0,5 bar
Ambient working temperature	5-40 °C
Max. relative humidity	80%, non condensing
Control Range of the Load Valve	opening temperature + 5 °C
Load Valve Kvs (direction A ►AB)	6,2 m³/h
Load Valve Kvs (direction B ►AB)	4,4 m³/h
Overall dimensions	325 x 140 x 155 mm
Total weight	3,1 kg
Connections	3 x G 1" F

Electric Data	
Power supply	230 V, 50 Hz
Power input (min./max.)	3/43 W
Current (min./max)	0,04/0,44 A
IP rating	IPX4D
Speed control	frequency converter
Max. pump speed	4300 rpm
Energy Efficiency Index	≤ 0,21 by EN 16 297/3
Motor protection	integrated

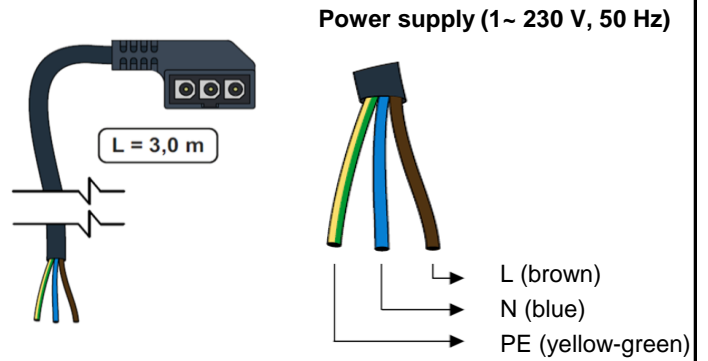
Materials	
Insulation	EPP RG 60 g/l
Load Valve and fittings	brass
Thermostatic element and plug seal	EPDM
Load Valve cone seal	NBR

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Valve pressure drop diagram

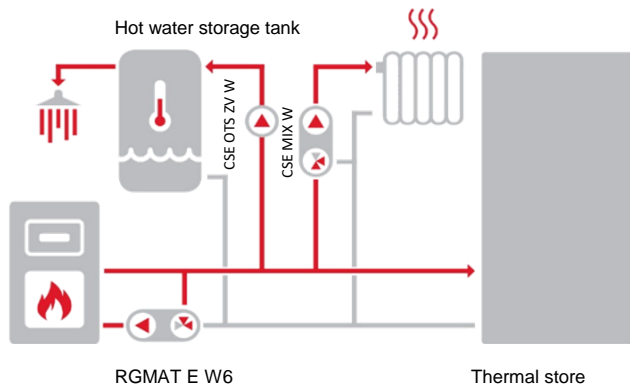


Pump wiring



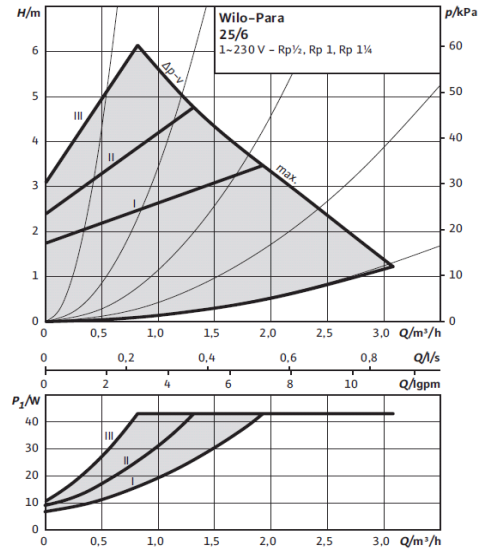
Example of possible connection

The diagram shows a typical connection of a solid fuel boiler, thermal store and heating circuit (with the recommended CSE MIX W pump station – not included in supply). If the boiler is used also for hot water heating, it is recommended to install a CSE OTS ZV W pump station (not included in supply).

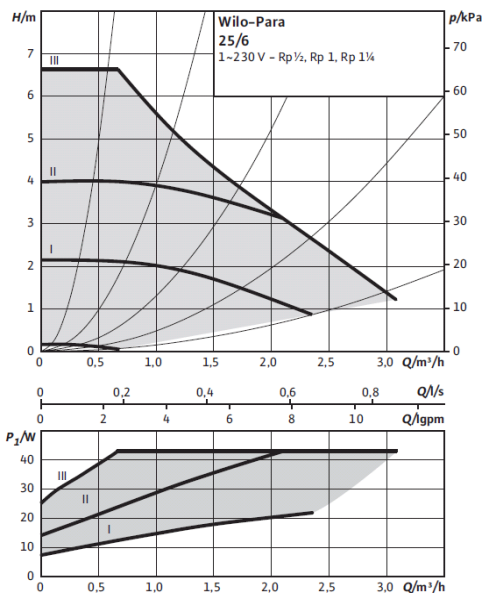


Pump performance curves

Characteristics of Δp-v (variable)



Characteristics of n=const.



Characteristics of Δp-c (constant)

