

**RGMAT E W6 1F KK Pump Station**

**Main Features**
**Description**

This Load Unit is intended for systems with solid-fuel boilers and fireplaces. The Load Valve integrated in the Load Unit keeps the min. incoming temperature to a boiler (fireplace) above the flue gas condensation temperatures, which prevents low-temperature corrosion of the boiler combustion chamber. This way the Load Unit contributes to a significant reduction in tarring and boiler fouling, to an increase in the efficiency of fuel combustion and to extension of the boiler service life. The Load Unit is completed with a set of three ball valves with union nut to facilitate repair or removing individual components without draining the system. The Load Unit consists of:

- Wilo PARA 25/6 SC Pump
- TSV5B Load Valve w. outer threads and automatic bypass balancing
- 3 ball valves with union nut
- thermometer
- insulation

**Working fluid** water; water/glycol mixture (max. 1:1) or water-glycerine mixture (max. 2:1)

**Installation** on return piping, min. dist. of the pipe axis from a wall is 100 mm

**Codes**
**boiler output**

19015 for valve opening temperature 55 °C

max. 45 kW

19016 for valve opening temperature 65 °C

max. 32 kW

**Technical data**

Fluid working temperature	5 – 95 °C
Max. working pressure	6 bar
Min. working pressure	0,5 bar
Ambient working temperature	5-40 °C
Max. relative humidity	80%, non condensing
Control Range of the Load Valve	opening temperature + 5 °C
Load Valve Kvs (direction A ►AB)	7 m³/h
Load Valve Kvs (direction B ►AB)	6 m³/h
Max. pump speed	4300 rpm
Pump speed control	frequency converter
Pump motor protection	integrated
Overall dimensions	350 x 185 x 155 mm
Total weight	4,2 kg
Connections	3 x G 1" F

**Electric Data**

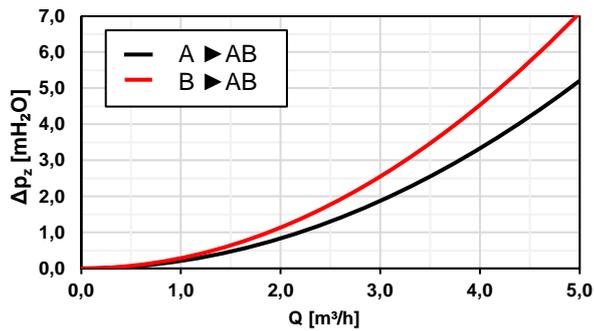
Power supply	230 V, 50 Hz
Power input (min./max.)	3/43 W
Current (min./max)	0,04/0,44 A
IP rating	IPX4D
Energy Efficiency Index	≤ 0,21 by EN 16 297/3

**Materials**

Insulation	EPP RG 60 g/l
Load Valve and fittings	brass
Thermostatic element and plug seal	EPDM
Load Valve cone seal	NBR

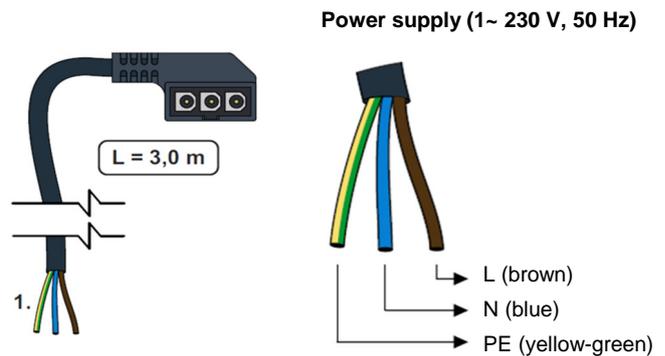
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#### Valve pressure drop diagram



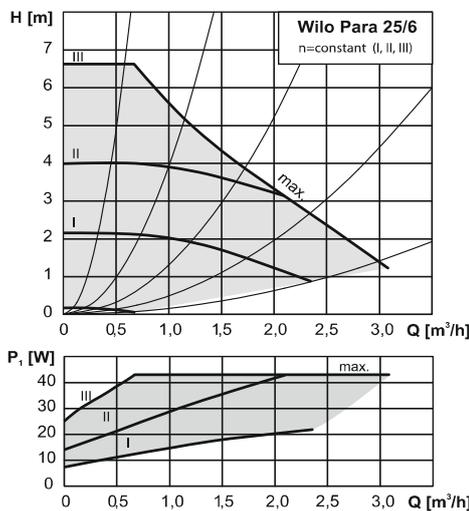
The pressure drop value of the valve moves between the two curves depending on the mixing ratio during mixing

#### Pump wiring

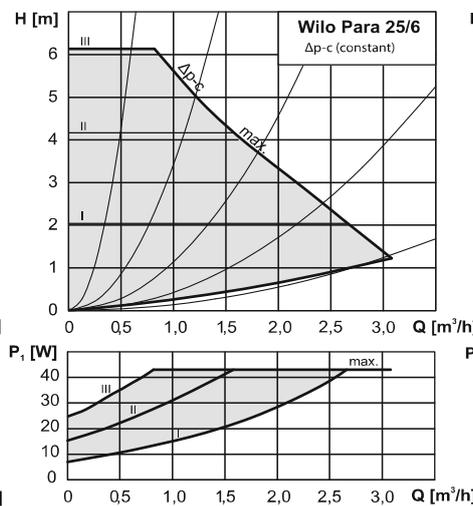


#### Pump performance curves

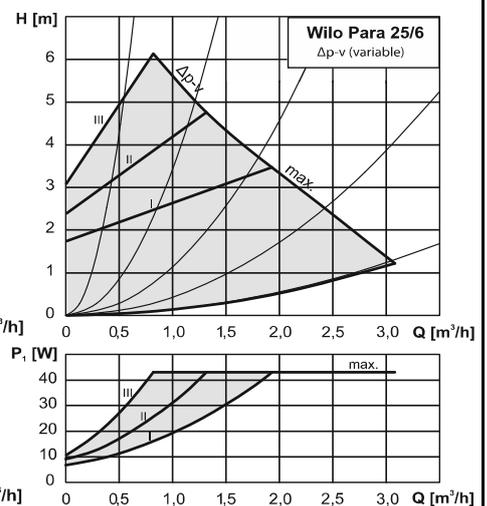
Characteristics of n=const.



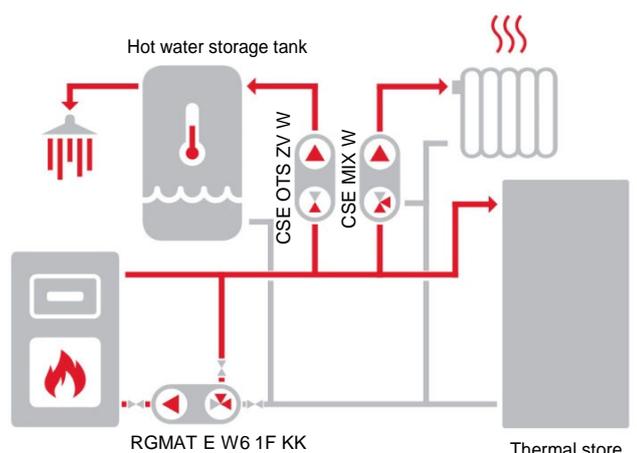
Characteristics of Δp-c (constant)



Characteristics of Δp-v (variable)

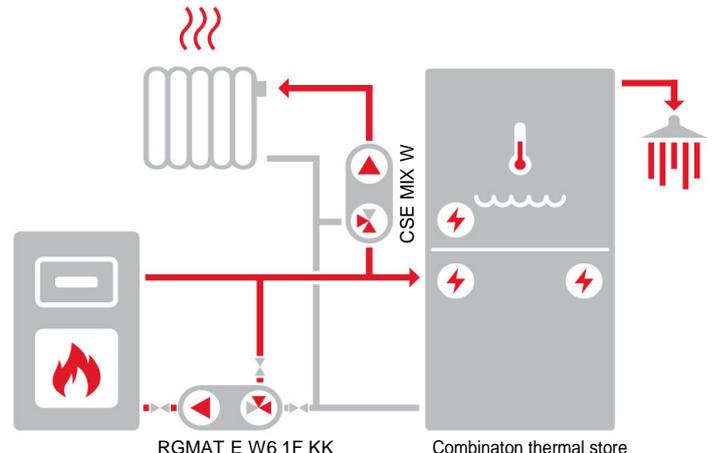


#### Example of possible connection I



The diagram shows a typical connection of a solid fuel boiler, thermal store and heating circuit (with the recommended CSE MIX W pump station – not included in supply). If the boiler is used also for hot water heating, it is recommended to install a CSE OTS ZV W pump station (not included in supply).

#### Example of possible connection II



The diagram shows a typical connection of a solid fuel boiler, combination thermal store and heating circuit (with the recommended CSE MIX W pump station – not included in supply).